

Claims:

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1. A liquid thickened chlorine bleach composition comprising:

an active chlorine source;

at least one surfactant selected from anionic surfactants, amine oxides, and mixtures thereof;

at least one thickener selected from polycarboxylates, polyacrylamides, clays, gums, cellulose derivatives, and mixtures thereof;

at least one abrasive material selected from oxides, carbonates, quartzes, siliceous chalk, diatomaceous earth, colloidal silicon dioxide, alkali metasilicates, organic abrasive materials selected from polyolefins, polyethylenes, polypropylenes, polyesters, polystyrenes, acetonitrile butadiene-styrene resins, melamines, polycarbonates, phenolic resins, epoxies and polyurethanes, natural materials selected from rice hulls, corn cobs, and the like, nepheline syenite, or talc and mixtures thereof;

water; and

optionally, one or more materials selected from perfumes and perfume stabilizers, builders, rheology stabilizers; pH and buffering agents, electrolytes, pigments, colorants and the like.

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- 2. The composition according to claim 1 wherein the surfactant is an amine oxide.
- 3. The composition according to any one of claims 1 to 2 wherein the surfactant is a mixture of anionic surfactant and amine oxide.

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- 4. The composition according to any one of claims 1 to 3 wherein the anionic surfactant is selected from alkyl sulfates and alkyl ether sulfates.
- 5. The composition according to any one of claims 1 to 4 wherein the anionic surfactant is selected from alkyl ether sulfates.
 - 6. The composition according to any one of claims 1 to 5 wherein the thickener is a mixture of polycarboxylates and clays.



- 7. The composition according to any one of claims 1 to 5 wherein the thickener is a mixture of polycarboxylates and polyacrylamides.
- 5 8. The composition according to any one of claims 1 to 5 wherein the thickener is a polycarboxylates.
 - 9. The composition according to any one of claims 1 to 8 which contains a rheology modifier.
- 10. The composition according to any one of claims 1 to 9 wherein the pH of the composition is 12 or greater.
 - 11. The compositions of the present invention substantially described with reference to the Examples.